

The Long History of Promises by Accelerator-driven Systems

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Abstract. The use of accelerator-driven systems (ADS) for transmuting high-level radioactive waste has attracted renewed attention, spurred in part by startups. In such systems, selected radionuclides are converted into other (radio)nuclides through nuclear reactions, particularly fission. ADS couple an external neutron source to a subcritical reactor, offering greater flexibility in fuel composition compared to critical reactors. Although the idea dates back several decades, no systems have yet been implemented.

We argue that the core technological concept remains largely unchanged from earlier proposals and therefore inherits many of the same challenges – notably high costs and engineering complexity. We examine the potential role of radioisotope production as an additional revenue stream beyond electricity generation and waste incineration in more detail. We find that the projected contribution of radioisotope production to the overall economics of ADS facilities is highly sensitive to assumptions about market size, price stability, and deployment scale.

1 Introduction

"Electricity is but the fleeting byproduct from nuclear reactors. The actual product is forever deadly radioactive waste" is a frequently cited statement by Michael Keegan from the Coalition for a Nuclear-Free Great Lakes in Canada (NIRS, 2026). While the term "forever" is subject to interpretation, it is widely acknowledged that high-level radioactive waste must be managed over unprecedented time spans. Despite broad consensus among scientists and practitioners that deep geological repositories represent the most viable option for final disposal, progress in their implementation has been slow. To date, only Finland has entered the trial operation phase of a deep geological repository for spent nuclear fuel (Kraev, 2025).

Against this background, the concept of Partitioning and Transmutation (P&T¹) repeatedly gains attention in the context of radioactive waste management. The approach is based on separating spent nuclear fuel into different material streams (partitioning), enabling the recycling of fissile and fertile materials, while reducing the inventory of selected long-lived radionuclides — primarily minor actinides — through irradiation (transmutation). This is generally expected to reduce the long-term radiotoxicity of the remaining material for final disposal. However, despite several decades of research and development, industrial-scale implementation of P&T fuel cycles has not yet been realized.

¹Abbreviations: ADS - Accelerator-driven System; ATW - Accelerator-driven Transmutation of Waste, EA - Energy Amplifier; IAEA - International Atomic Energy Agency; MA - Minor Actinides (mainly Neptunium, Americium, Curium); P&T - Partitioning & Transmutation;

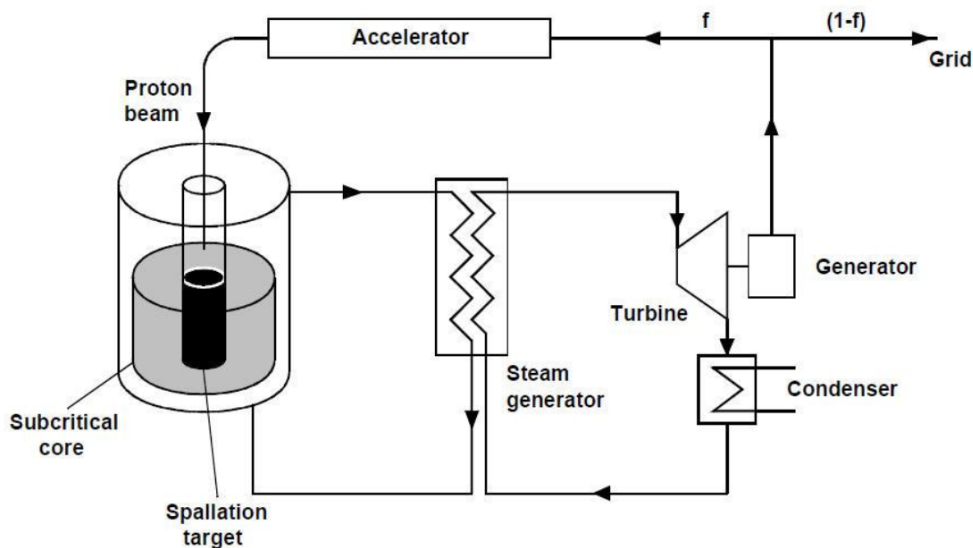


Figure 1. Schematic of an accelerator-driven system (ADS). Particles from a particle accelerator strike a spallation target (black), producing neutrons that multiply in the subcritical nuclear reactor core (gray). The thermal power produced in the subcritical core and spallation target is removed by the primary coolant and transferred, via a steam generator, to a secondary loop and then converted into electricity through a turbine-generator set. A fraction of the electricity f is used to operate the facility, especially the accelerator. The remaining electricity is exported to the grid. (Figure source: Xenofontos (2018))

Within the range of proposed transmutation technologies, ADS are often considered the most flexible option. Compared to critical fast reactors that might also be used for transmutation, they offer safety benefits at the cost of less net electricity production. They consist of a subcritical core that multiplies neutrons supplied by an external source, typically generated via spallation reactions driven by a particle accelerator. A schematic overview of an ADS is shown in Figure 1. The main safety advantage of an ADS is that the core remains subcritical: it only multiplies the neutrons supplied by the external source and cannot sustain a chain reaction. The neutron population in the core is therefore controlled by the strength of the external source, which can be rapidly reduced or stopped by shutting down the particle accelerator. This subcritical configuration enables the use of fuels with comparatively high minor actinide fractions (up to $\approx 45,7\%$ in some design studies (Artioli et al., 2008)), whereas in critical reactors the fraction is usually limited to a few percent due to safety and feedback constraints. More details on this and the overall transmutation process can be found in Frieß et al. (2021).

While ADS have been extensively studied from a technical perspective, fewer studies systematically examined the persistence of underlying design assumptions, e.g. the benefit of minor actinide reduction in nuclear waste, and the robustness of associated economic claims.

We argue that current ADS concepts do not constitute a fundamentally new technological solution, but largely reproduce design principles and system assumptions that have been discussed for decades, together with their associated challenges.

Building on a historical overview and an assessment of the current state of development, we identify key technical and systemic constraints that remain unresolved.

Furthermore, we assess recent efforts to broaden the value proposition of ADS by incorporating additional revenue streams beyond electricity generation and waste transmutation. Using radionuclide production in a specific design as a case study, we evaluate the credibility of such claims and their potential contribution to the overall economic viability of ADS facilities.

2 History of ADS for Transmutation

The basic technical parts of ADS – high-energy proton accelerators, spallation targets to produce neutrons, and subcritical multiplying assemblies – were developed separately.

Already in 1940, possible ways of particle acceleration had been demonstrated (Bryant, 1992). The idea of coupling particle accelerators to subcritical assemblies emerged at Livermore National Laboratory and Chalk River Laboratory shortly after World War II (Lucia and Grisolia, 2024). The goal was the production of fissile material using neutrons generated from a spallation source. This option drove research in the following decades (Pistner et al., 2024).

An interest in ADS for energy production and waste transmutation increased in the late 1980s and early 1990s, also because of growing public opposition against nuclear waste disposal sites (NEA, 2002; Ramana, 2018). The large-scale projects OMEGA in Japan and CAPRA/CADRA in France started (NEA, 2002; Kawarada, 1992; IAEA, 2004).

In the U.S., the idea of using an accelerator-driven neutron source for commercial nuclear energy production and transmutation of fission products and actinides was pushed (Bowman et al., 1992; Jameson et al., 1992). The U.S. Department of Energy funded the *Accelerator Transmutation of Waste* (ATW) program starting in the mid 1990s (Arthur, 1992). It examined high-current linear accelerators (typically 1 GeV, 10–30 mA) coupled to subcritical systems optimized for transmutation of minor actinides and selected long-lived fission products (Beller et al., 2001). The work, including experimental R&D, continued, even though in 1996, the National Academy of Sciences already stated that "*none of the dose reductions seem large enough to warrant the expense and additional operational risk of transmutation*" (NRC, Committee on Separations Technology and Transmutation Systems, 1996).

Nevertheless, work continued for a couple of years. Bowman's 1998 review provided one of the first systematic quantitative assessments of ADS for nuclear waste transmutation, comparing thermal and fast ADS cores and establishing reference ranges for subcritical multiplication factors ($k_{\text{eff}} \approx 0.95\text{--}0.98$) and achievable actinide destruction rates under various fuel-cycle assumptions (Bowman, 1998). The U.S. Department of Energy published a "*Roadmap for Developing Accelerator Transmutation of Waste (ATW) Technology*" in 1999 (DoE, 1999). This roadmap suggested 10 billion USD for one demonstrator facility and over a time period of more than 100 years. Funding declined in the following years (Kirchner et al., 2015).

Meanwhile, Rubbia et al. (1995) proposed the *Energy Amplifier* (EA), a fast-spectrum, lead- or lead-bismuth-cooled subcritical reactor driven by a 1 GeV proton beam with currents in the order 10 mA (Carminati et al., 1993; Rubbia et al., 1995).

The fast spectrum was chosen to improve transmutation efficiency and to enhance fuel utilization through the breeding of addi-

tional fissile material. One of the claimed features of the EA was that criticality accidents, one major cause of nuclear accidents and much more likely in fast neutron spectra, would be suppressed (Rubbia et al., 1995).

Later, detailed system studies indicated that limited actinide recycling in thermal reactors provides only a comparatively small benefit for repository utilization. A quantitative assessment for the U.S. Yucca Mountain reference repository showed that limited recycling of plutonium and minor actinides in pressurized water reactors increases the allowable repository loading by only about a factor of two compared to once-through disposal (Wigeland et al., 2007).

The EA and ATW concepts triggered a series of international scenario analyses by the International Atomic Energy Agency (IAEA) and OECD Nuclear Energy Agency (NEA), which formalized ADS terminology and compared ADS-based transmutation strategies with once-through and fast-reactor-based closed fuel cycles (NEA, 2006, 2002; IAEA, 2004, 1998). These studies generally position ADS as dedicated burner systems within broader P&T strategies rather than stand-alone power technologies (NEA, 2006, 2002; IAEA, 2004, 1998). They indicated that recycling and fissioning all plutonium can reduce the long-term radiotoxicity of high-level waste by about an order of magnitude relative to once-through operation, and that additional efficient burning of minor actinides in fast-spectrum systems (including ADS) could, in principle, further reduce long-term radiotoxicity and decay heat by factors exceeding 100, provided very high overall destruction fractions and separation efficiencies are achieved (Salvatores, 2005). Some of those studies also mention the relevance of fission products.

Europe emerged as a focal region for ADS development, with the Belgian MYRRHA concept as the most advanced example. Initially conceived as a 40 MW_{th} experimental facility driven by a 350 MeV, 5 mA proton accelerator, MYRRHA evolved into a lead–bismuth eutectic-cooled fast-spectrum ADS with a 600 MeV, up to 4 mA linac (2.4 MW beam power), designed as a multipurpose research facility for materials irradiation, fuel testing, ADS dynamics experiments, and transmutation studies (Abderrahim et al., 2001; Bruyn et al., 2015). Within the EU’s 6th and 7th Framework Programmes (2002-2013), two reference designs building on MYRRHA were developed: The *MYRRHA-FASTEF* core as an experimental demonstrator and the *EFIT* (European Facility for Industrial Transmutation) as a conceptual 400 MW_{th} industrial ADS dedicated to minor actinide transmutation (Artioli et al., 2008; Mansani et al., 2012; Sarotto et al., 2013). None of these systems has been realized so far. Even though one of MYRRHA’s stated applications is nuclear waste treatment, it should be noted that this does not refer to the actual treatment of radioactive waste. One purpose of MYRRHA is to conduct experiments using fuel with high minor actinide content. Most of the reactor elements use once-recycled MOX-fuel (Sarotto et al., 2013).

Taken together, this historical development (Figure 2) suggests a considerable degree of continuity in the technical approach of spent fuel waste management. While design details and intended applications have evolved over time, the most widely discussed approach to transmutation of radioactive waste is the use of fast, sub-critical reactors. Challenges such as material endurance and separation efficiencies already identified in the early studies have not been solved yet and still shape research efforts.

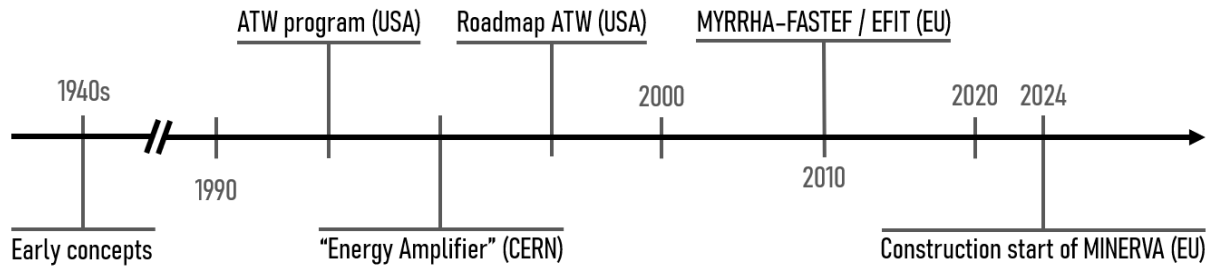


Figure 2. Timeline showing the evolution of accelerator-driven systems (ADS). In the 1940s, basic concepts of ADS were demonstrated. In the 1990s, the USA developed the Accelerator Transmutation of Waste (ATW) program, and a corresponding roadmap was published, while at CERN, the Energy Amplifier (EA) was proposed, shifting from thermal to fast neutron spectrum reactors. Since the new millennium, European projects like MYRRHA and EFIT emerged, leading to the start of construction of MYRRHA's first or accelerator-target phase MINERVA.

3 Current State of Development

There are several approaches to assessing a technology's readiness for deployment. The most widely used is the Technology Readiness Level (TRL), originally developed by NASA. Pistner et al. (2024) discuss the limitation of this approach and its applicability to nuclear systems in detail. In their study, ADS are assessed as being in the *"applied research"* phase: key components (high-current accelerators, megawatt spallation targets, fast cores, advanced fuels) have been demonstrated individually, but not yet as a fully integrated, industrial-scale power or transmutation plant able to actually transmute relevant parts of spent fuel (Pistner et al., 2024; Abderrahim and Giot, 2021). Existing spallation neutron sources for research operate at a maximum level of a few MW and validate spallation target concepts. Industrial ADS transmuters would require neutron sources in the 10–20 MW range and long-term, high-availability operation that has not yet been demonstrated in an integrated ADS configuration (Pistner et al., 2024). To date, no prototype ADS has operated anywhere in the world, and development remains limited to research facilities, experimental setups, and conceptual designs rather than integrated industrial-scale systems.

A broad portfolio of low- and medium-power ADS-related experiments (FEAT, TARC, MUSE, YALINA, MEGAPIE, TEF-P, etc.) has provided data on source-driven reactor physics and target behavior, while industrial-scale concepts such as EFIT (400 MW_{th}) remain at the conceptual-study level and have not progressed to licensing or construction (Pistner et al., 2024). MYRRHA (Belgium), a multi-purpose research facility, not a commercial plant, is the most advanced ADS project worldwide. The construction of MINERVA, the first phase of the MYRRHA ADS project, started in 2024 and is currently planned to be commissioned in 2036 (myrrha aisbl/ivzw, 2026a). Accelerator reliability is identified as a central technical bottleneck. For MYRRHA, safety and availability requirements limit beam interruptions longer than 3 s to less than 10 times per 90-day operating cycle (Vandeplassche, 2011). Increased frequency or duration of beam interruptions would impose high thermal stress on core components, resulting in greater maintenance demands. Such performance levels have not yet been demonstrated in an integrated ADS environment (Pistner et al., 2024; Abderrahim and Giot, 2021).

Other countries such as China and Japan are conducting limited research on ADS (Kurata et al., 2002; Yan et al., 2017; Wang et al., 2016; Sasa, 2015; Liu et al., 2025; Fu et al., 2025; Liu et al., 2025, 2024). All of these projects are in the applied
125 research stage at best (Yee-Rendón, 2022). Overall, current activities remain focused on component validation, experimental facilities, and conceptual design studies rather than on prototype operation or industrial deployment. The exception to that is concepts brought forward by start-ups, namely Transmutex and Emerald Horizon (Houben et al., 2025; Mueller, 2024).

4 Assessment of Transmutation Systems for Waste Treatment

Already in 1996, it was stated that P&T cannot "*eliminate*" the need for a final repository for high-level radioactive waste
130 (NRC, Committee on Separations Technology and Transmutation Systems, 1996). The assessment of transmutation systems is therefore not only a question of the theoretical performance of an irradiation facility but also of system-level constraints across the entire fuel cycle. One example is the so-called *last core problem*, describing a case of a country not having sufficient *supply* of spent nuclear fuel to add the needed amount of fresh fissile material to fuel fabrication. Every irradiation in the core reduces the fraction of fissile material in the fuel. Consequently, new fissile nuclides must be added to the next irradiation cycle.

135 In this context, it is important to distinguish between theoretical radiotoxicity-reduction potentials and repository-relevant performance indicators. Repository capacity is typically constrained by factors such as decay heat and waste volume, rather than by radiotoxicity metrics alone. This is also acknowledged by proponents of P&T systems (Abderrahim and Giot, 2021). This is particularly relevant for fuels with high transuranic contents, as considered in ADS concepts, which are associated with higher decay heat and may therefore affect repository design and capacity constraints.

140 Partitioning and transmutation do not eliminate the need for geological disposal, nor do they fundamentally alter repository design requirements under limited recycling schemes. The final generation of recycled fuel, in which transuranic elements are concentrated, must be disposed of as well - thereby possibly offsetting the gains achieved through process waste separation.

Several studies were published at the end of the 1990s that assessed systems for transmutation more critically (Liebert et al., 1999; Husson and de Montgolfier, 1999; Birraux, 1997). These studies identified significant challenges and development risks.
145 Among the well-known and, to date, unresolved issues is the problem of proliferation. As already mentioned above, the origin of ADS lies in the motivation to produce fissile materials. Many high-energy accelerators were further developed in U.S. weapon laboratories after the end of the Cold War (Frieß and Liebert, 2018). But the more important proliferation risk is the fact that almost every implementation of a transmutation fuel cycle requires separating the fissile material from the spent fuel, thereby removing the radiation barrier that provides self-protection and makes the material difficult to handle.

150 Another crucial aspect that remains unclear is whether the required separation efficiencies can be achieved. For example, in 1998, the IAEA assumed a separation factor of 1:10,000 (corresponding to a separation efficiency of 99.99%) (IAEA, 1998). The separation efficiency is crucial for the overall efficiency of the transmutation system: the losses during each cycle accumulate in the material that needs to be sent to final disposal.

Assuming ten recycling steps in a transmutation scenario and a continuous supply of spent fuel entering the separation facility, even with a separation efficiency of 99.99% per step, about 0.1% of the initial inventory of the target radionuclides would enter the waste stream.

An OECD/NEA Study of 2018 showed only limited progress on the availability of processes for spent fuel treatment ending in separated material streams (NEA, 2018). Today, as summarized in Table 1, the efficiencies envisaged for potential transmutation scenarios have not yet been achieved at the laboratory scale. With an efficiency of 99.9%, as reached by most laboratory processes, losses in the separation step already amount to approximately 1% of the initial inventory. This must be considered in relation to the ton-scale initial inventory, as even 1% represents a significant quantity of material. The claims made almost 30 years ago have not materialized while at the same time many analyses still use very favorable separation efficiencies.

Table 1. State of the art in separation efficiency. The listed efficiencies should be seen in relation to the assumed value of 99.99% in IAEA (1998).

Process	Target elem.	Efficiency	Data source	Reference
PUREX	U, Pu	99.88%	Industrial Operation	IAEA (2008)
DIAMEX	An & Ln	99.8%	Laboratory	Modolo et al. (2007)
i-SANEX	Am, Cm	99.9%	Laboratory	Wilden et al. (2022)
EURO-GANEX	Am, Np, Pu	99.9%	Lab (Hot test)	Lyseid Authen et al. (2022a)
CHALMEX	Am	99.9%	Laboratory	Lyseid Authen et al. (2022b)
Advanced TALSPEAK	Am, Cm	99.9%	Laboratory	Wilden et al. (2017)
HPLC	Am, Cm	96-97%	Laboratory	Bosbach et al. (2022) Zsabka et al. (2023)
TODGA-based	Am, Ln	99.97%	Laboratory	Bosbach et al. (2022) Sasaki et al. (2022)
PhenCN-based	Am, Cm	>99.9%	Laboratory	Bosbach et al. (2022)

Other development risks include achieving sufficient accelerator availability in continuous operation, demonstrating the safe operation of metal-cooled subcritical systems, and the practical feasibility of the spallation targets, e.g. survivability of beam windows (Englert et al., 2024; Frieß et al., 2021).

Even if these technological challenges are resolved, the question of the benefit of minor actinide transmutation remains open. While early concepts considered the transmutation of both minor actinides and certain fission products, more recent proposals tend to focus on minor actinides. This is sometimes justified by the claim that minor actinides are especially relevant to assessing the hazard of a final repository, in contrast to the relevance of fission products when assessing risk (Stanculescu, 2013). However, it is precisely this risk—and thus the long-lived fission products—that is most pertinent to the safety assessment of a final repository (Schmidt et al., 2013). Fission products are much more mobile and are thus more likely to travel to earth surface instead of staying confined in the deep geological repository.

The focus on minor actinide reduction via fission leads to an increased production of long-lived fission products in the final waste stream (Frieß and Liebert, 2018, 2022). This aspect is not captured when considering radiotoxicity alone. Nevertheless, Council Regulation (Euratom) 2025/1304 explicitly identifies “radioactive waste minimisation and reducing the radiotoxicity of this waste” (EU, 2025) as eligible areas for funding. This wording highlights a comparatively tractable technical objective, but it should not obscure other dimensions of radioactive waste disposal. These include the financial and energy costs of operating ADS facilities, reprocessing plants, and transmutation-target fabrication facilities over many decades, as well as the secondary waste streams generated by these processes.

180 5 Further Motivations for ADS Systems

Bowman et al. (1992) made “waste transmutation” a prominent part of their design. This idea persisted, even though the potential benefit for final disposal of high-level radioactive waste has been continuously questioned in the literature (NRC, Committee on Separations Technology and Transmutation Systems, 1996; Frieß et al., 2021; Schmidt et al., 2013). The main motivation for Rubbia and his colleagues in proposing their concept of an ADS, dubbed “Energy Amplifier” (EA), was to design a system for energy production (Rubbia et al., 1995; Carminati et al., 1993).

Producing electricity using nuclear power plants is generally associated with relatively high costs compared to other forms of electricity generation: “The prospects for the expansion of nuclear energy remain decidedly dim in many parts of the world. The fundamental problem is cost” was stated in an influential MIT study (Buongiorno et al., 2018). This did not change, even if storage as needed by volatile renewables is taken into account (Lazard, 2025; CSIRO, 2024). Nuclear projects in Western countries are typically only bankable if governments provide financial risk mitigation or support mechanisms (Weibezahn and Steigerwald, 2024).

This issue becomes more pronounced when considering fast ADS: metal-cooled fast reactors, which are the desing of (almost) all sub-critical reactor cores, are estimated to be about 20-40% more expensive than light water reactors (Mooz and Siegel, 1979). The russian sodium-cooled fast reactor BN-800 had 20% higher cost than the — also russian — light-water reactor VVER-1200 (WNA, 2021).

Studies on the economics of the back-end of the nuclear fuel cycle indicate that fast reactors represent one of the more costly options considered (NEA, 2013). Exact cost estimates remain difficult due to the limited number of fast reactors in operation (Braun, 2012). In addition, the particle accelerator represents a substantial cost component (Rubens, 2024). Its size, which is a major driver of cost, is determined by the required particle energy (Kirchner et al., 2015). Consequently, developers are exploring additional revenue streams by expanding the range of potential products. One declared option is the production of radioisotopes.

More recent designs, such as the ADES facility promoted by Emerald Horizon propose the provision of process heat for hydrogen production in addition to electricity generation, while aiming to avoid the production of transuranic waste (Mueller, 2024). The START facility from Transmutex offers not only transmutation of already existing high-level radioactive waste but

205 also process heat, district heating, and radioisotope production (Houben et al., 2025). The similarity of these concepts to earlier designs is not coincidental: Federico Carminati, who was part of the team developing the EA, is the founder of Transmutex.

6 Production of Radionuclides

Radionuclides have various applications in medicine, industry, and research. In medicine, they are central to diagnostic nuclear imaging (e.g., single-photon emission computed tomography (SPECT) using technetium-99m and positron emission
210 tomography (PET) using positron emitters such as fluorine-18) and to targeted radiopharmaceutical therapies, where radioactive compounds deliver cytotoxic radiation to tumors while enabling patient-specific dosimetry and treatment planning (NEA, 2019; IAEA, 2020).

In industry, radionuclide sources are widely used for non-destructive testing and process control, such as industrial radiography to inspect welds and castings, gauging devices to measure thickness, density, or fill levels, and well logging to characterize
215 subsurface formations, as penetrating radiation can probe sealed systems where optical or mechanical sensing is impractical (Moussa et al., 2025; Pant et al., 2022).

In research and academia, radionuclides function as tracers to quantify transport, mixing, residence times, and reaction pathways in complex systems, supporting both laboratory experiments and field studies across chemistry, biology, environmental science, and engineering (Moussa et al., 2025; IAEA, 2020).

220 There are several established production routes for radionuclides, including target irradiation in reactors or accelerators, radionuclide generators, and, for some fission products, recovery from irradiated fuel or reprocessing-derived waste streams (Wang et al., 2022; Chukhlantseva et al., 2024).

Examples of radioisotopes that are produced by irradiation are Lutetium-177, which is used in targeted radionuclide therapy, and Molybdenum-99/Technetium-99m for nuclear imaging. Technetium-99m has a half-life of 6 hours, which makes direct
225 transport over longer distances highly challenging. Therefore, a so-called "*Technetium-99m-generator*" is supplied, in which Molybdenum-99, with a half-life of 66 h, serves as a parent nuclide. Lutetium-177 has a half-life of 6.6 days.

These physical decay properties illustrate the limitations on transport and, consequently, on market structure. In addition, these materials are subject to strict transport regulations while simultaneously having to meet pharmaceutical quality standards.

The second way of production is the separation of radioisotopes produced during the nuclear fission process from irradiated
230 nuclear fuel. Examples are Caesium-137 and Strontium-90. These isotopes are generated by the fission of fissile material during reactor operation. While both power and research reactors produce such isotopes, commercially relevant quantities are obtained primarily through the reprocessing of spent power reactor fuel. Separating them from irradiated fuel requires facilities capable of handling highly radioactive material (Logunov et al., 2026; EPA, 2026).

Consequently, the number of suppliers is limited, and those are located in countries with large-scale nuclear programs. This
235 results in a geographically concentrated supply structure and potential geopolitical dependencies.

Strontium-90 is primarily used in industrial applications such as thickness gauges and calibration devices, while also serving niche functions in medicine and research (Pant et al., 2022; Salem and Thurston, 2006; Chakravarty, 2012). Its half-life of

approximately 29 years makes it suitable for long-term applications and international trade. However, as a high-activity radioactive source, its production, transport, and disposal are subject to stringent regulatory control under international radiation protection and nuclear security frameworks, and price transparency is limited compared to conventional commodities (IAEA, 2018). The global market for Strontium-90 is estimated to range between US\$10-200 million, with projected growth to US\$12-250 million by 2032. Estimates vary substantially depending on methodology and data availability (24chemicalResearch, 2025; Intel Market Research, 2025; Synorah Systems, 2026). Purity levels and chemical form vary according to application requirements. Based on available estimates, reported prices range between US\$10,000-50,000 per GBq (24chemicalResearch, 2025; Intel Market Research, 2025).

Radionuclides produced by irradiation do not necessarily have to be produced in a nuclear research reactor; alternative production routes, such as cyclotrons, are also available. Nevertheless, the prospect of generating revenue and thereby reducing the burden on public finances is frequently cited as a justification for incorporating radioisotope production into research reactors (NEA, 2019; European Commission, Joint Research Centre, 2021; Krásny and Belko, 2025).

The research reactor FRM-II in Munich, Germany, was also presented as a facility for isotope production (Gerstenberg and Waschowski, 1997; Axmann et al., 1997). It provides radioisotopes for diagnostics and therapy and is considered to contribute to mitigating supply shortages in Europe (ENS, 2022).

The BR2 research reactor in Mol, Belgium, supplies medical isotopes to the market, and its successor MYRRHA is also intended to do so (myrrha aisbl/ivzw, 2026b). Originally oriented as a commercial project, it is argued that the shift towards a transmutation facility was driven in part by the aim of scaling up the project, and aligning it with the European research landscape (Brookhuis, 2023).

The Belgian government announced in 2018 that it would cover 40% of the costs (Dalton, 2018). Six years later, work on the first phase of MYRRHA started (WNN, 2024). Commissioning of user facilities is now planned to start in 2030 (SCK CEN, 2026). As of 2026, the project continues to "*seek international partners and investors*" for the following phases, implying that financing is not secured (myrrha aisbl/ivzw, 2026c).

Currently, the High-Flux Reactor (HFR) in Petten, Netherlands, with a thermal power of 45 MW, supplies approximately 60% of Europe's and 30% of the world's medical radioisotopes. This aging reactor is intended to be replaced by the 55 MWth PALLAS reactor, which aims to "*secure the global production of medical isotopes*" (NRG PALLAS, 2026b). Originally planned to be commercially financed, the project is now substantially supported by public funds (NRG PALLAS, 2026a).

The Transmutex START plant, currently under design, primarily aims at the transformation of nuclear waste but also intends to generate revenue through the sale of radionuclides. While MYRRHA and PALLAS primarily emphasize irradiation-based isotope production, the START concept additionally relies on the separation of fission products from existing streams. In 2025, a detailed study of the concept, including a business case, was published. The study outlines multiple projected revenue streams and concludes that the facility could operate on a commercial basis even under a conservative scenario (Houben et al., 2025).

These projects illustrate a broader pattern in which isotope production is framed not only as a scientific objective but also as a revenue-generating component of large-scale nuclear infrastructure investments. But in the end, they all rely on public

funding. In the following, we examine the estimated income from this revenue stream as presented by Transmutex for its START facility.

7 Example: Estimated Revenue from Radionuclide Production

275 Transmutex plans to separate Caesium-137 and Strontium-90 from spent nuclear fuel for commercial application, including potential medical use (Houben et al., 2025). In addition, radionuclides such as Lutetium-177, Molybdenum-99/Technetium-99m, Terbium-149, Actinium-224, Plutonium-238, and Gadolinium-148 are projected to be produced via irradiation of specific targets (Houben et al., 2025).

The estimated turnover for irradiation-produced radionuclides is summarized in Table 22 in Houben et al. (2025). For three
280 isotopes, no price data are provided due to limited market transparency (Houben et al., 2025).

Reported price estimates per GBq are based on email communication with private suppliers; it remains unclear whether these represent buyer or seller prices. Using the values provided, the combined annual turnover for Lutetium-177, Molybdenum-99/Technetium-99m and Actinium-225 amounts to less than EUR 15,000 (for the other radionuclides, no values are given). This corresponds to well below 0.1% of projected annual facility revenue and is therefore economically negligible at the facility
285 scale. Given the regulatory and pharmaceutical quality requirements associated with medical radionuclides (e.g., purity and quality assurance), additional investments will probably be needed. Then, the estimated revenues are even smaller compared to the overall costs of the facilities.

In one scenario analyzed in the study, total facility turnover is projected between EUR 250-850 million over the reactor life-time (Houben et al., 2025). This lower revenue trajectory reflects the absence of electricity sales and more conservative assumptions regarding isotope monetization and energy-vector revenues. However, even under these assumptions, irradiation-based
290 radionuclide production does not materially affect total revenue (Houben et al., 2025). In contrast, radionuclides recovered via reprocessing, notably Strontium-90, constitute a major component in both scenarios.

The projected annual turnover of EUR 50–200 million therefore implies that a single facility would account for a substantial share of current global Strontium-90 market volumes (NEA, 2019). The economic viability of this revenue stream is consequently highly sensitive to assumptions regarding market absorption and long-term price stability. The financial model used
295 by Houben et al. (2025) treats price assumptions as exogenous and does not explicitly account for potential price adjustments resulting from increased supply.

Houben et al. (2025) further restrict their analysis to a single facility reactor site. The scenarios, therefore, do not constitute a system-wide assessment of a transparent, reproducible nationwide system description for the treatment of the full German
300 high-level waste inventory (HLW). Additionally, key modeling parameters and interim results are only partly documented. Additional scenario analysis has been conducted by Englert et al. (2026), which suggests that, under more conservative assumptions regarding transmutation efficiency and inventory constraints, multiple reactors would be required to process the German transuranium inventory.

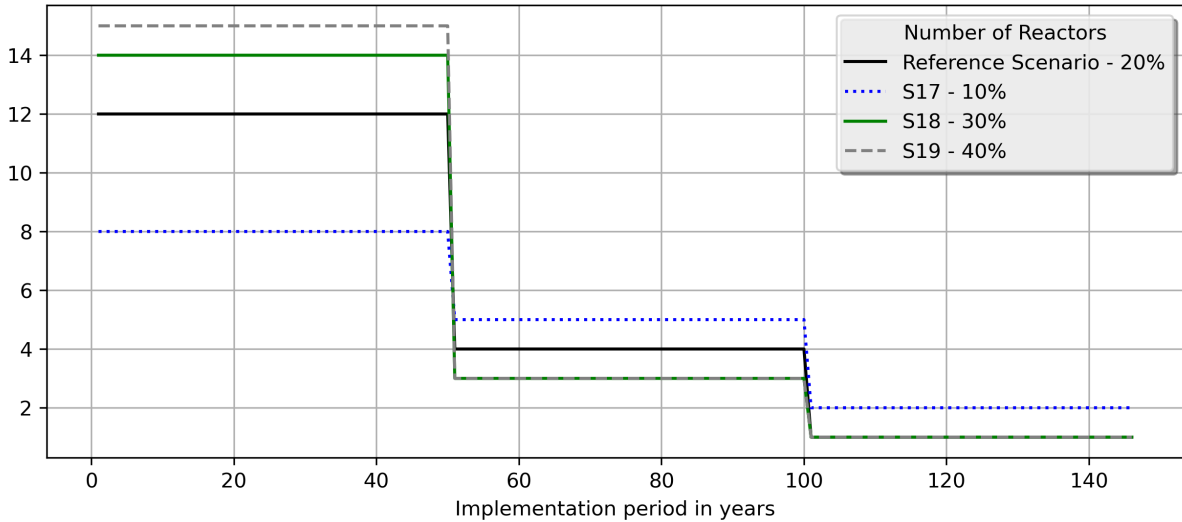


Figure 3. Number of sub-critical reactors in transmutation scenarios for different transmutation fractions. Reactor lifetime is 50 years. The graph ends as soon the scenario with the shortest implementation period reaches the cut-off criterion. Other scenarios may last for several hundred years. The figure is taken from Englert et al. (2026). In this report, more than twenty scenarios were evaluated to assess the influence of different parameters. Scenarios *S17*, *S18* and *S19* show the influence of different transmutation efficiencies (10%, 30%, and 40%, respectively) on the reactor numbers if all other parameters, e.g., target reduction or separation efficiency, stay the same.

One key outcome of those nationwide scenarios is the number of reactors actually needed. This number is highly dependent on the boundary conditions used in the scenario analysis. In particular, assumptions regarding transmutation efficiency significantly affect the required reactor fleet size. While parts of Houben et al. (2025) refer to efficiencies of approximately 40%, other sections implicitly assume complete transmutation. To assess the impact of the transmutation efficiency, a parameter study was conducted (Englert et al., 2026). Figure 3 presents the number of START reactors required to cover the total German TRU inventory for different transmutation efficiency assumptions. These scenarios assume continuous full-capacity operation over a 50-year lifetime, except for the final unit in the phase-out period. The authors do not explicitly consider that the reprocessing units are designed to serve four reactors each. But this actually means that it would be more economical to have reactor numbers in increments of four operating.

What is evident from the scenarios: in the first phase of a potential P&T program using the START reactor, there would be around ten facilities operating. As discussed above, even one facility generates a significant share of the global market for Strontium-90, which is seen as a potential revenue stream. It is unlikely that the projected revenues would be fully realized if additional facilities were deployed.

8 Conclusion

"Forty years of complex research and development has [sic] shown that ADS could provide a solution to the challenge posed by spent nuclear fuels" state Hamid Ait Abderrahim, the General Manager of the MYRRHA INP, and his colleague Michel Giot (Abderrahim and Giot, 2021).

ADS represent a highly complex technology. In particular, within partitioning and transmutation (P&T) fuel cycles, not only must reactor operation be reliably controlled, but advanced reprocessing and fuel fabrication technologies are also required. Given the current state of science and technology, it remains uncertain whether all the necessary components can be developed to industrial maturity.

Even if one assumes that the required technologies could be made available, the question of overall benefit remains open. Various metrics exist for assessing radioactive waste; while they do not necessarily contradict one another, each addresses only specific aspects of waste management and disposal. Comprehensive, system-level assessments remain limited. Those studies would not only outline the full-scale infrastructure needed to treat a given inventory, but also systematically evaluate the implications for final repositories.

This uncertainty regarding the overall effectiveness of transmutation is reflected in the trend to assign an increasing number of additional applications to transmutation facilities in order to enhance their attractiveness. One frequently cited example is the production of radioisotopes for potential revenue generation.

As illustrated by the example of the START facility by Transmutex, the promise of generating income through the production of radioisotopes is unlikely to be realized at a scale that materially affects overall facility economics. Claims of substantial economic returns from radioisotope production should therefore be treated with caution.

More generally, it is notable that the idea of a simple technological solution to the radioactive waste problem repeatedly re-emerges, often with only minor modifications. At the same time, progress in the search for and operation of final repositories for radioactive waste continues to be slow. This contrast underscores the need for a careful and critical assessment of proposals that present themselves as straightforward or comprehensive remedies to a fundamentally complex challenge.

Author contributions. Friederike Friess: Analysis, Drafting, Research Design, Revision, Supervision; Björn Steigerwald: Analysis, Drafting; Yannick Vogt: Analysis

Code and data availability. This study did not involve the use of custom code or software scripts; therefore, no code is available.

Competing interests. The authors declare that there are no competing interests.

Disclaimer. The authors prepared the original draft, while generative AI was used solely to refine the grammar and style. The authors take
345 full responsibility for the content.

Acknowledgements. We are grateful to Wolfgang Liebert for reading an early draft; his decades of experience in the field offered valuable insights.

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